

PCT

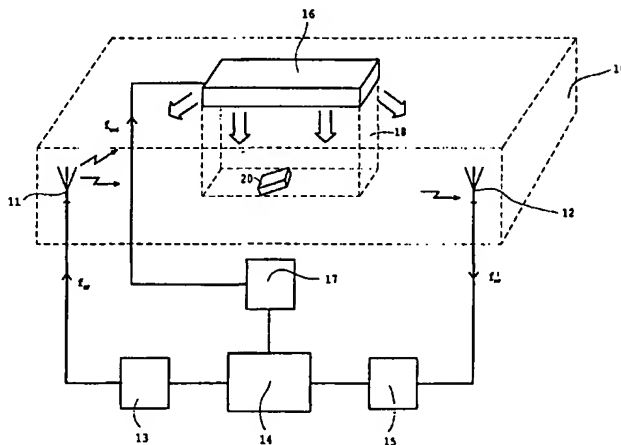
WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : G08B 13/24, G01V 3/08		A1	(11) International Publication Number: WO 98/36393
			(43) International Publication Date: 20 August 1998 (20.08.98)
(21) International Application Number: PCT/SE98/00251 (22) International Filing Date: 13 February 1998 (13.02.98) (30) Priority Data: 9700541-7 17 February 1997 (17.02.97) SE (71) Applicant (for all designated States except US): RSO CORPORATION N.V. [NL/NL]; Abraham de Verstraat 7, P.O. Box 840, Curacao (AN). (72) Inventor; and (75) Inventor/Applicant (for US only): TYRÉN, Carl [SE/MC]; Parc Saint Roman, 7, avenue Saint Roman, MC-98000 Monaco (MC). (74) Agents: STRÖM, Tore et al.; Ström & Gulliksson AB, P.O. Box 4188, S-203 13 Malmö (SE).		(81) Designated States: CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments. In English translation (filed in Swedish).	

(54) Title: SENSOR AND METHOD FOR REMOTE DETECTION OF OBJECTS



(57) Abstract

A sensor for remote detection of objects (20), preferably for use in an article surveillance system, comprises a wire-shaped element (22), which is arranged to be excited and detected electromagnetically. The wire-shaped element (22) has a diameter less than 30 μm . The element is arranged to transmit an electromagnetic reply signal, the amplitude of which is modulated in response to an externally applied and time-varying magnetic field. According to a method of detecting the presence of an object (20) in a surveillance zone (10), the object is provided with at least one wire-shaped element (22) of amorphous or nanocrystalline metal alloy with magnetic properties and with a diameter less than 30 μm . Electromagnetical signals are generated in the surveillance zone for exciting the wire-shaped element. Furthermore, a time-varying magnetic modulating field is generated in the surveillance zone. Electromagnetic signals generated by the wire-shaped element are received and analyzed with respect to a modulation in amplitude caused by the magnetic modulating field, so as to determine the presence of the element (and consequently the object) in the surveillance zone.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

SENSOR AND METHOD FOR REMOTE DETECTION OF OBJECTS**5 Technical Field**

The present invention relates to a sensor for remote detection of objects, preferably for use in an article surveillance system, comprising a wireshaped element, which is arranged to be excited and detected electromagnetically. Furthermore, the present invention relates to a method of detecting the presence of an object in a surveillance zone.

Description of the Prior Art

There is an increasing demand within business and industry for simple but still reliable systems for contactless surveillance of objects or articles within a given area. A common example is electronic article surveillance systems for e.g. shops, where each monitored object is provided with an article surveillance sensor and where the system is arranged to detect the presence of this sensor as well as to generate an appropriate alarm signal, when an object is about to be removed from e.g. the shop premises without permission.

For a common type of such electronic article surveillance systems each article is provided with a small label, which comprises a thin metallic strip or wire with magnetic properties. At either sides of the shop exit arc-shaped, magnetic field generating devices are located for generating a magnetic field between themselves. If an article, which has been provided with such an article surveillance label, is moved in between the arc-shaped devices, the metallic element is affected by the magnetic field, wherein a detectable physical change occurs for the element. Use is often made of the fact that an alternating magnetic field causes a periodical switch in the magnetic dipole momentum of the metallic element - known as

Barkhausenjumps. Alternatively, the metallic element may, if designed appropriately, be made to oscillate mechanically. These physical changes are detected inductively in the arcs, wherein the presence of the article may be determined between the arcs.

Sensors of this kind are for instance disclosed in the United States Patent publication US-A-5 496 611, the European Patent publication EP-A-0 710 923 or the European Patent publication EP-A-0 716 393. All these sensors comprise a soft-magnetic metallic wire with a diameter of at least 60-115 μm and a length of between 5 and 10 cm. During the detection the sensor is exposed to an alternating magnetic field of low frequency, wherein said field generates the Barkhausenjumps described above in the magnetic metal wire. These Barkhausenjumps, i.e. periodical switches of the magnetizing direction, are detected inductively.

US-A-5 406 262 relates to an electronic article surveillance system as described above, the system furthermore being provided with a coil for generating a magnetic bias field in the surveillance zone. Sensors of the types described above require, as a matter of fact, a certain degree of magnetic bias in order to be active, i.e. detectable. By driving the coil in such a way, that the magnetic bias field sweeps, in terms of fieldstrength, within a given range, there is an improved opportunity that sensors present in different parts of the surveillance zone will be exposed to a bias field strength, which lies within the active range of the sensor and therefore prevents the sensor from escaping detection.

US-A-5 003 291 relates to the use of thin ferromagnetic fibers in electronic article surveillance systems. These fibers, which may have a diameter of between 3 and 80 μm , are arranged to be excited and detected in an essentially inductive way, in similarity to the above, by means

of an alternating magnetic field with a frequency within the kHz-range.

Sensors of the type described above have a disadvantage in that the detection must take place quite close to the sensor, since the detection is carried out inductively. In order to obtain sufficiently large Barkhausenjumps, the magnetic metal wire must furthermore be sufficiently thick, which in reality, for the previously known systems, often has implied a diameter of at least the order of 100 μm . Such a thick wire must be attached to a carrier, label, etc, for facilitating the mounting of the sensor on the respective article and for avoiding damages to objects or people.

Another problem with conventional article surveillance systems is the risk of false alarms caused by the fact that other magnetic objects than the sensors may become excited and detected.

Summary of the Invention

It is an object of the present invention to provide a sensor for e.g. an article surveillance system, which may be detected at a longer distance than previously known sensors.

Another object is to considerably reduce the risk of false alarms according to the above.

Additionally, the present invention aims at providing a sensor of a very simple design, which may be manufactured at an extremely low cost and which also may be easily mounted to the monitored object, even at such positions, which are hidden or inaccessible to a normal customer and the shop personnel as well as to a potential thief.

The objects above are achieved by a sensor for remote detection of objects, preferably for use in an article surveillance system, comprising a wireshaped element, which is arranged to be excited and detected electromagnetically.

The wireshaped element has a diameter less than 30 μm , and the element is arranged to transmit an amplitude-modulated electromagnetic reply signal in response to an externally applied and time-varying magnetic field. The objects are
5 furthermore achieved by a method of detecting the presence of an object in a surveillance zone, the method comprising the following steps:

the object is provided with a wireshaped element of amorphous or nanocrystalline metal alloy with magnetic
10 properties and with a diameter less than 30 μm ,
electromagnetic signals are generated in the surveillance zone for exciting the wireshaped element,
a time-varying magnetic modulating field is generated in the surveillance zone,
15 electromagnetic signals generated by the wireshaped element are received and
the received electromagnetic signals are analyzed with respect to a modulation in amplitude caused by the magnetic modulating field for determining the presence of
20 the element (and consequently the object) in the surveillance zone.

Brief Description of the Drawings

Preferred embodiments of the present invention will
25 now be described with reference to the accompanying drawings, in which

FIG 1 is a schematic block diagram of an article surveillance system, for which the present invention is applied, and

30 FIGs 2 and 3 are examples of possible ways in which an article of clothing may be provided with a sensor according to the invention.

Detailed Disclosure of preferred Embodiments

FIG 1 illustrates an article surveillance system, in which a sensor according to the present invention is used. A transmitter antenna 11 and a receiver antenna 12 are arranged in a surveillance zone 10. The transmitter antenna 11 is operatively connected to an output stage 13, which in turn is connected to a controller 14. The output stage comprises various commercially available driving and amplifying circuits and means for generating an electric current of high frequency, said current flowing alternately back and forth through the transmitter antenna 11 when supplied thereto, wherein a high-frequency electromagnetic field of frequency f_{HF} is generated around the transmitter antenna. This electromagnetic field is used, as will be described in more detail below, for exciting a sensor 22 present in the surveillance zone 10 (see FIGs 2 and 3), so that the sensor will transmit, at the reception of electromagnetic energy from the transmitter antenna 11, an electromagnetic reply signal, which is received by the receiver antenna 12.

The receiver antenna 12 is operatively connected to an input stage 15, which comprises conventional means with amplifying and signal processing functions, such as band-pass filtering and amplifying circuits. Furthermore, the input stage 15 is connected to the controller 14 and is arranged to provide the latter with a received signal, which has been processed according to the following.

The transmitter antenna 11 as well as the receiver antenna 12 thus have the purpose of converting, in a known way, between an electrical signal of high frequency and an electromagnetic signal. Preferably, the antennas are helically formed antennas with rotating polarization (for optimal coverage in all directions), or alternatively conventional end-fed or center-fed halfwave whip antennas, but other known antenna types are equally possible.

The surveillance zone 10 is additionally provided with a means 16 for generating a magnetic field, preferably in the form of a coil arrangement. In situations where the surveillance zone 10 is an antipilferage-protected shop exit, the coil arrangement is preferably, for aesthetical reasons, arranged just below the ceiling or between ceiling and roof.

The magnetic field generating means 16 preferably comprises an electric conductor, such as copper wire, which is wound in one or more than one turns - either freely or around a coil frame. Preferably, the coil arrangement has the shape of a rectangle, which is large enough for covering the entire intended surveillance zone, which may be the entire shop exit area or chosen portions thereof, with a magnetic modulating field described below.

The coil arrangement 16 is connected to the controller 14 via a driving stage 17. The driving stage 17 comprises means for generating a modulating current i_{mod} , which is supplied through the coil, wherein a magnetic modulating field H_{mod} is generated around the coil and propagates through essentially the entire surveillance zone 10. The modulating current is given a known variation in amplitude versus time according to $i_{mod}(t) = f(t)$. In its simplest form the modulating current follows a pure sinusoidal waveform of frequency f_{mod} , but also other, more complicated mathematical functions are possible. Hence, the varying modulating current generates a correspondingly varying magnetic field.

An object 20, which has been schematically illustrated in FIG 1 in the form of a box-shaped package, is provided with a sensor 22 according to the invention. FIGS 2 and 3 illustrate a few examples of how the sensor 22 may be applied to the monitored object (here: an article of clothing 20). The sensor 22 is comprised by a very thin wireshaped element of an amorphous or nanocrystalline metal

alloy with magnetic properties. The wireshaped element 22 is of a "microwire" type and has a diameter less than 30 μm . Preferably, the amorphous or nanocrystalline metal alloy contains a high ratio of cobalt and furthermore a certain ratio of iron and other metals. The general magnetic properties of such materials are described in "RAPIDLY SOLIDIFIED ALLOYS - Engineering Magnetic Properties", by A. Hernando and M. Vázquez, Marcel Dekker Inc., 1993. They are also described in "J. Phys. D: Appl. Phys. 29 (1996) 939-949", "A soft magnetic wire for sensor applications", by M. Vázquez and A. Hernando, 1995. Also the document "IEEE TRANSACTIONS ON MAGNETICS", Vol. 30, No 2, Marc 1994, "Magnetic Bistability of Amorphous Wires and Sensor Applications", by M. Vázquez, C. Gómez-Polo, D.X. Chen and A. Hernando, relates to the subject. This also holds true for the document "IEEE TRANSACTION ON MAGNETICS", Vol. 31, No. 2, Marc 1995, "The magnetization reversal process in amorphous wires", by M. Vázquez and D.X. Chen. All these documents are fully incorporated herein by reference.

However, it is important to notice that all applications described in the documents above are directed at the detection of Barkhausenjumps, as described in previous sections. A novel aspect of the present invention is instead to use, for detecting purposes, a different physical property of amorphous and nanocrystalline metal alloys, namely that the permeability of the material depends on the magnitude of an externally applied magnetic field in the longitudinal direction of the element. Furthermore, the effect called Giant Magnetoimpedance is used in such wireshaped elements, when these are exposed to an electromagnetic field of high frequency. This effect is described, i.a., in the publication "Giant Magnetoimpedance Effect in Soft Magnetic Wires for Sensor Applications", by M Vázquez, M. Knobel, M.L. Sánchez, R. Valenzuela and A.P.

Zhukov, which is available from the Instituto Magnetismo Aplicado, P.O. Box 155, 28230 Las Rozas, Spain.

The wireshaped element 22 is more or less free from magnetostriction and will therefore not convert magnetic
5 energy to mechanical energy, wherein the risk of undesired mechanical resonance phenomena is avoided as a consequence. The wireshaped element 22 is furthermore electrically conductive, and the longitudinal extension thereof is adjusted for optimum antenna functionality, as will be
10 described below. The amorphous or nanocrystalline metal alloy of the element has an essential feature in that the permeability thereof may be controlled by the magnetic field generated by the coil arrangement 16. The controllable permeability is used according to the invention for
15 controlling the amplitude of the electromagnetic reply signal transmitted from the sensor 22.

When the sensor 22, which is arranged in the object 20, is exposed to the electromagnetic excitation field with frequency f_{HF} from the transmitter antenna 11, the sensor
20 element 22 will act as an antenna. An electrical current is induced in the wireshaped element, provided that its length is adjusted to the frequency f_{HF} - or actually the corresponding wavelength - of the high-frequency excitation signal. The induced current flows back and forth in the
25 element 22, wherein an electromagnetic field is generated as a result around the element, said electromagnetic field being propagated through the surveillance zone 10 and eventually reaching the receiver antenna 12 as a reply signal, wherein the reply signal is received and supplied to the
30 controller 14 as an indication of the sensor element 22 (and the object 20, to which the sensor element is attached) being present in the surveillance zone 10. Hence, the wireshaped element 22 has a double function as receiver of the electromagnetic excitation signal as well as trans-
35 mitter of the electromagnetic reply signal. However, since

these signals are of the same frequency, they would not have not been possible to differentiate, had the measures below not been taken.

As previously mentioned the permeability of the
5 wireshaped element material may be controlled by the magnetic modulating field. More specifically, the amplitude of the reply signal may be controlled through the Giant Magnetoimpedance effect or Skin-Depth effect in the amorphous or nanocrystalline element material. It may be
10 shown that the impedance Z of the wireshaped element 22 is a function of the square root of the permeability μ , the frequency f and the resistivity ρ of the element material, i.e. $Z \sim (\pi \cdot \mu \cdot f \cdot \rho)^{1/2}$. Due to the permeability dependence of the impedance also the amplitude of the current through the
15 conductor is changed as a function of the permeability.

Consequently, it is readily realized that the amplitude of the current induced in the sensor element will vary in response to the variations of the magnetic modulating field in the surveillance zone, said modulating field
20 controlling the permeability of the element, as described above. Furthermore, the electromagnetic reply signal transmitted from the element 22 is an amplitude-modulated signal, which has been modulated by the frequency of the modulating field and the carrier frequency of which is the
25 frequency of the electromagnetic excitation signal. The presence of a modulation in amplitude of the reply signal received at the receiver antenna 12 consequently indicates the presence of the sensor element 22 in the surveillance zone 10. As a result the risk of false alarms is con-
siderably reduced, since any reply signals originating from
30 foreign objects in the surveillance zone (for instance pens or screwdrivers) will not show any modulation in amplitude, thanks to the fact that such foreign objects lack the unique material property described above.

According to a basic embodiment of the present invention the sensor is constituted solely by a very thin wireshaped element 22 of amorphous or nanocrystalline metal alloy with magnetic properties (a wire known as a micro-
5 wire). Preferably, the element has a circular cross section and an essentially straight longitudinal extension. Additionally, the diameter of the element is less than 30 μm and is preferably as small as about 5-15 μm . As described above, the length of the wireshaped element 22
10 will have to be adjusted to the frequency of the electromagnetic excitation signal; however, lengths between a centimeter and a few decimeters, or even longer, have proven suitable. Trials have shown that some types of microwires have signal properties, which are fully
15 comparable to the signal properties of a conventional and, relatively speaking, thick wire with a diameter of for instance 125 μm . Since the diameter of a microwire is at least 10 times smaller than the diameter of a conventional amorphous wire, this will reduce the cross-sectional area
20 and the volume a 100 times. Consequently, the sensor element according to the present invention will only require about one percent of the mass required for previously known sensor elements.

Thanks to the element 22 being extremely thin (as a
25 comparison, a normal human hair grown on the head has a thickness of 100-300 μm), the element 22 may be arranged at a virtually unlimited number of different positions on or inside the object 20 to be monitored. More specifically, the sensor element 22 may be placed at such positions,
30 which are unavailable or hidden from the human eye. Even a sensor element, which is mounted at a surface level, is extremely difficult to recognize for the human eye, particularly if the exact position thereof is not known. Naturally, it is also possible to provide the object with

several sensor elements 22, which are located at different appropriate positions in or on the object.

If the monitored object 20 is an article of clothing, such as the shirt 20 shown in FIGs 2 and 3, the sensor
5 element 22 may be sewn into for instance a collar tip 24, a cuff, a brand label, etc, when the shirt 20 is manufactured, as is shown in FIG 2. The sensor element may be helically or helicoidally formed for improved stability. Alternatively, the sensor element 22 may be sewn or woven
10 into the actual cloth, as is illustrated in the enlarged section of FIG 3, at a portion of the cloth 26 of the shirt 20.

If the monitored object is packed in for instance cardboard, plastic film or paper wrapping, the sensor
15 element 22 may be integrated into the packing material already at the manufacturing thereof.

According to an alternative embodiment the wireshaped element 22 may be formed as a core of amorphous or nanocrystalline metal alloy according to the above, which
20 is coated with a sleeve of glass or another dielectric material. Such a glass coating is for instance described in "Journal of Magnetism and Magnetic Materials 8123 (1996)", "Magnetic properties of glass coated amorphous and nanocrystalline microwires", by M. Vázquez and A.P. Zhukov. The
25 glass-coating has several advantages:

- From a manufacturing point of view the production of the amorphous wire material is made easier, if it is surrounded by glass. The glass coating has a supporting influence, which makes it possible to
30 produce even thinner amorphous wires, than would have been possible in reality without the help of the glass coating.
- The sensor element is mechanically biased by the glass coating in the form of an interaction between
35 the glass coating and the amorphous metal core.

Certain magnetic and physical properties are influenced in a positive way in terms of the sensor function, such as the helical anisotropy of the sensor element.

- 5 • The dielectrical environment of the metal core (i.e. the glass coating) provides a virtually longer antenna, since the speed of propagation of electromagnetical waves is slower in a dielectrical material than in vacuum.
- 10 • The glass coating isolates the sensor element electrically, which eliminates the risk of an undesired galvanic contact with other conductive materials in the monitored object. Additionally, the glass coating thermally isolates the sensor
- 15 element from the environment.

According to an additional embodiment of the present invention, the sensor element may be reinforced by a second wireshaped support element of non-magnetic material. This support element is wound or wrapped together with the

20 sensor element 22 in order to reinforce the latter. A yarn-type wire is formed, which advantageously may be woven into a piece of cloth, from which for instance the article of clothing is manufactured. Hence, the articles of clothing may already at the time of manufacture be provided with an

25 antipilferage protection according to the invention.

The invention has been described above by way of a few embodiments. However, it is realized that the invention is applicable also to other embodiments not shown herein. Consequently, the invention is only limited by the scope of

30 the invention, as defined by the appended independent patent claims.

CLAIMS

1. A sensor for remote detection of objects (20), preferably for use in an article surveillance system, comprising a wireshaped element (22), which is arranged to
5 be excited and detected electromagnetically,
c h a r a c t e r i z e d in that
the wireshaped element (22) has a diameter, which is less than 30 μm , and in that
the element is arranged to transmit an electro-
10 magnetic reply signal, the amplitude of which is modulated in response to an externally applied time-varying magnetic field.
2. A sensor according to claim 1,
15 c h a r a c t e r i z e d in that the wireshaped element (22) comprises an amorphous metal alloy.
3. A sensor according to claim 1,
c h a r a c t e r i z e d in that the wireshaped element
20 (22) comprises a nanocrystalline metal alloy.
4. A sensor according to claim 2 och 3,
c h a r a c t e r i z e d in that the metal alloy is cobalt-rich.
- 25 5. A sensor according to any preceding claim,
c h a r a c t e r i z e d in that the permeability of the metal alloy is controllable through the varying magnetic field.
- 30 6. A sensor according to any preceding claim,
c h a r a c t e r i z e d in that the wireshaped element (22) is covered with a coating of glass or other dielectrical material.

7. A sensor according to any preceding claim,
c h a r a c t e r i z e d in that the wireshaped element
(22) has an essentially circular cross-section and is
straight in a longitudinal direction of the element.
- 5
8. A sensor according to any of claims 1-6,
c h a r a c t e r i z e d in that the wireshaped element
(22) extends helically or helicoidally in a longitudinal
direction.
- 10
9. A sensor according to any preceding claim,
c h a r a c t e r i z e d by a wireshaped support element
of non-magnetic material, which is twisted together with
said wireshaped element (22) of magnetic material.
- 15
10. A method of detecting the presence of an object
(20) in a surveillance zone (10), c h a r a c t e r i z e d
by the steps of
- providing the object (20) with at least one
- 20 wireshaped element (22) of amorphous or nanocrystalline
metal alloy with magnetic properties and with a diameter
less than 30 μm ,
- generating electromagnetic signals in the
surveillance zone (10) for exciting the wireshaped element,
- 25 generating a time-varying magnetic modulating field
in the surveillance zone,
- receiving electromagnetic signals generated by the
wireshaped element, and
- analyzing the received electromagnetic signals with
- 30 respect to a modulation in amplitude caused by the magnetic
modulating field, so as to determine the presence of the
element - and consequently the object - in the surveillance
zone.

11. A method according to claim 10, wherein said
object is an article of clothing (20),
c h a r a c t e r i z e d in that the wireshaped element
(22) is provided in a label located in the article of
5 clothing (20).

12. A method according to claim 10 or 11, where said
object is an article of clothing (20),
c h a r a c t e r i z e d in that wireshaped element (22)
10 is sewn into a collar (24) in the article of clothing (20).

13. A method according to any of claims 10-12, where
said object is an article of clothing (20),
c h a r a c t e r i z e d in that the wireshaped element
15 (22) is woven into a cloth (26), from which the article of
clothing (20) is manufactured.

14. A method according to claim 10,
c h a r a c t e r i z e d in that said object (20) is
20 packed in cardboard, paper or similar material and in that
the wireshaped element (22) is integrated in the packing
material at the manufacturing thereof.

15. A method according to claim 10, where said object
25 (20) is packed in a plastic film or similar material,
c h a r a c t e r i z e d in that the wireshaped element
(22) is integrated in the plastic film at the manufacturing
thereof.

30

35

1/2

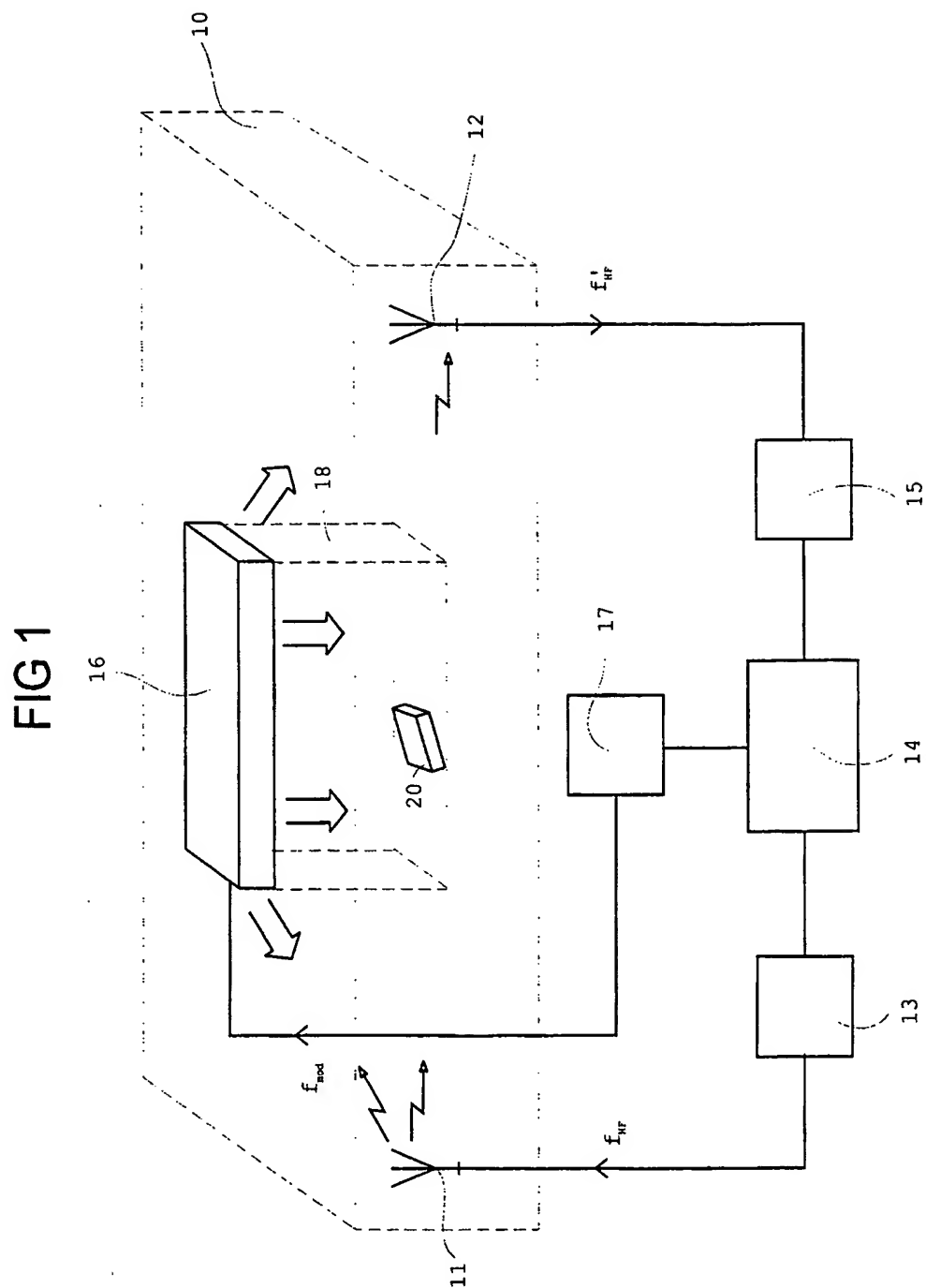


FIG 3

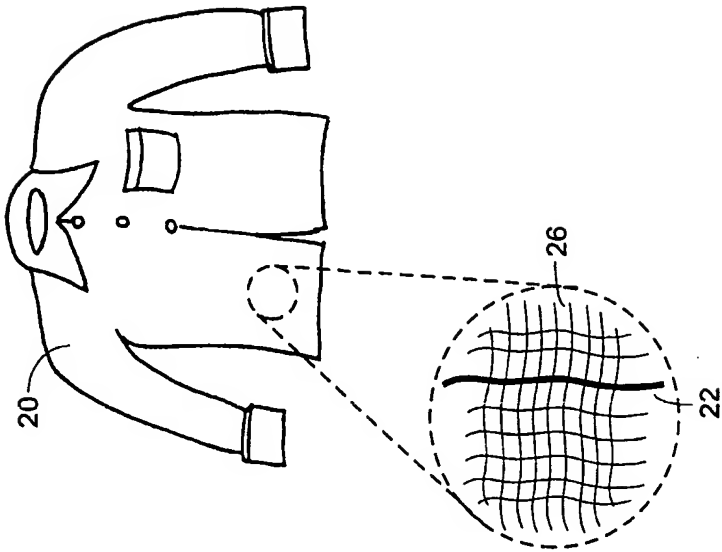
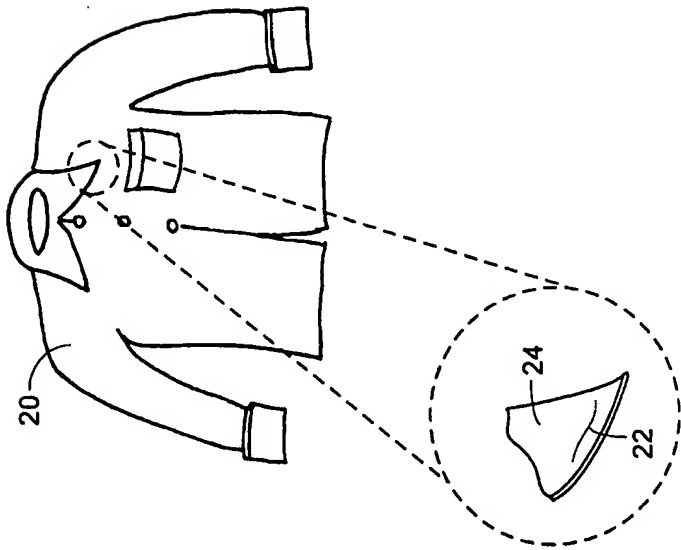


FIG 2



INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 98/00251

A. CLASSIFICATION OF SUBJECT MATTER		
IPC6: G08B 13/24, G01V 3/08 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC6: G08B, G01V		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
SE,DK,FI,NO classes as above		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
WPI		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5003291 A (J.O. STROM-OLSEN ET AL.), 26 March 1991 (26.03.91), column 4, line 32 - line 40; column 5, line 6 - column 8, line 41 --	1-15
PY	WO 9729463 A1 (RSO CORPORATION N.Y.), 14 August 1997 (14.08.97), page 21, line 2 - line 20 --	1-15
A	US 5406262 A (F.W. HERMAN ET AL.), 11 April 1995 (11.04.95), column 1, line 68 - column 3, line 68 --	1-15
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
20 May 1998		08 -08- 1998
Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Facsimile No. +46 8 666 02 86		Authorized officer Gordana Ninkovic Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 98/00251

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5414412 A (M.R. LIAN), 9 May 1995 (09.05.95), column 4, line 61 - column 5, line 37 -- -----	1-15

INTERNATIONAL SEARCH REPORT

Information on patent family members

29/04/98

International application No.

PCT/SE 98/00251

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5003291 A	26/03/91	AT 294389 A	15/02/94
		AT 398253 B	25/11/94
		AU 628900 B	24/09/92
		AU 4704789 A	05/07/90
		CA 2006223 A	27/06/90
		CH 682521 A	30/09/93
		DE 3942722 A	05/07/90
		DK 662689 A	28/06/90
		FR 2641104 A,B	29/06/90
		GB 2228742 A,B	05/09/90
		IT 1237587 B	08/06/93
		JP 2224854 A	06/09/90
		NL 8903139 A	16/07/90
		SE 504685 C	07/04/97
		SE 8904347 A	28/06/90
WO 9729463 A1	14/08/97	AU 5520496 A	18/11/96
		EP 0822850 A	11/02/98
		SE 506167 C	17/11/97
		SE 506449 C	15/12/97
		SE 9600528 A	13/08/97
		SE 9601033 A	13/08/97
		WO 9729464 A	14/08/97
US 5406262 A	11/04/95	NONE	
US 5414412 A	09/05/95	BR 9402423 A	17/01/95
		CA 2123864 A	17/12/94
		DE 69401998 D,T	25/09/97
		EP 0629982 A,B	21/12/94
		JP 7167949 A	04/07/95